

Work Order ID 68860



Page 1

Thursday, April 21, 2011 12:42:34 PM

Item ID: D412-769-044

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seat Assembly, RH

Stop



Start Date: 4/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/6/2011 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: CY Date: 11/04/21 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D412-769	Rev B

100 Pick Kit 0.00



Packaging Memo 0.00

Packaging

SP 11-11-03

110 Small Fab 0.00



Small Fab Memo 0.00

Small Fab 1- assemble as per dwg D412-769-2

SP 12/01/09

120 QC5- Inspect part completeness to step on W/O 0.00



QC Memo 0.00

Quality Control

8 12/01/09

(X)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Item ID: D412-769-044

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Setup Start



Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, RH

Start Date: 4/21/2011 Start Qty: 1.00

Required Date: 5/6/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3	0.00							
Powdercoat		0.00							
Powder Coating	<div>Memo</div> <div>1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg D412-769-041 □2- install bolts in 3 place (in seat belt eye bolt holes) to ensure leg does not move when Powdercoat□3- Powder coat remainig of assembly grey as per dwg D412-769-2□START</div>								
140 	QC3- Inspect Part Finish	0.00							
QC	<div>Memo</div>	0.00							
Quality Control									
150 	Pick Kit	0.00							
Packaging	<div>Memo</div>	0.00							
Packaging									

M 118484

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Item ID: D412-769-044

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Setup Start



Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, RH

Start Date: 4/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/6/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160  Small Fab	Small Fab	0.00				①			
Small Fab	Memo	0.00							
Small Fab	1- install remaining parts as per dwg D412-769-2								
170  QC	QC5- Inspect part completeness to step on W/O	0.00				②			
Quality Control	Memo	0.00							
180  Packaging	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**Work Order ID 68860**

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Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, RH

Start Date: 4/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/6/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

12/1/23

12-01-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Page 1

Work Order ID: 68860

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH




Start Date: 4/21/2011

Start Qty: 1.00

Required Date: 5/6/2011

Required Qty: 1.00

Comments: IPP rev A 08.05-12 new issue DD verified by:ec  
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec  
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A  Bolt		Purchased	No			110	Each	1,302.000	6	6			
<div>Location</div> <div>ST350</div> <div>115371</div> <div>116632</div> <div>117423</div>													
<div>Loc Qty</div> <div>1302</div> <div>498</div> <div>4</div> <div>800</div>													
<div>Loc Code</div> <div></div> <div></div> <div></div> <div></div>													
AN4-15A  Bolt		Purchased	No			110	Each	471.0000	2	2			
<div>Location</div> <div>ST308</div> <div>116786</div> <div>ST357</div> <div>117423</div> <div>ST358</div> <div>117313</div>													
<div>Loc Qty</div> <div>71</div> <div>71</div> <div>200</div> <div>200</div> <div>200</div> <div>200</div>													
<div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>													
AN45-13A  EYE BOLT		Purchased	No			110	Each	22.0000	1	1			
<div>Location</div> <div>ST362</div> <div>114801</div> <div>115358</div>													
<div>Loc Qty</div> <div>22</div> <div>2</div> <div>20</div>													
<div>Loc Code</div> <div></div> <div></div> <div></div>													

SP

6x

m118 704, sep.

SP

11-11-03

LX

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 68860

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 4/21/2011

Required Date: 5/6/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-10A

Purchased

No

110

Each

244.0000

6

6

Bolt

Location

Loc Qty

Loc Code

ST337

244

116924

6

117010

38

117313

200

AN5-13A

Purchased

No

110

Each

80.0000

2

2

Bolt

Location

Loc Qty

Loc Code

MEZZ

80

116003

80

AN525-10R24

Purchased

No

110

Each

87.0000

9

9

Screw

Location

Loc Qty

Loc Code

ST325

87

114056

87

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

21

21

Washer

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

0.0000

4

4

Washer

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

0.0000

20

20

Washer

Thursday, April 21, 2011 12:42:29 PM

Shop Packet Print

Page 2

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng./ Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, April 21, 2011 12:42:29 PM

Work Order ID: 68860

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 4/21/2011

Required Date: 5/6/2011

Start Qty: 1.00

Required Qty: 1.00

D3766-2



Front Rail, RH

Manufactured No

110

Each

12.0000

1

1



SP

Location

Loc Qty

Loc Code

ST254

12

60375

2

67358

10

IX

D3766-3



Rear Rail

Manufactured No

110

Each

3.0000

1

1



B 56314 SP

Location

Loc Qty

Loc Code

ST254

3

62486

3

D3767-1



Upper Rail

Manufactured No

110

Each

3.0000

1

1



SP

Location

Loc Qty

Loc Code

ST254

3

54310

3

IX

D3782-041



Front Inboard Leg Assembly

Manufactured No

110

Each

4.0000

1

1



SP

Location

Loc Qty

Loc Code

ST249

4

62490

4

IX

D3782-044



Front Outboard Leg Assembly, RH

Manufactured No

110

Each

2.0000

1

1



SP 11-11-03

Location

Loc Qty

Loc Code

ST249

2

60376

2

IX

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, April 21, 2011 12:42:30 PM

Work Order ID: 68860

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 4/21/2011

Required Date: 5/6/2011

Start Qty: 1.00

Required Qty: 1.00

D3782-045 Manufactured No

110 Each 3.0000

2 2



Back Leg Assembly



SB 12/01/04

Location

Loc Qty

Loc Code

ST256

3

B 75448

②

60368

1

62452

2

D3783-041 Manufactured No

110 Each 2.0000

1 1



Lateral Brace Assembly



B 74742 SP

Location

Loc Qty

Loc Code

ST249

2

60369

2

D3783-043 Manufactured No

110 Each 2.0000

2 2



Longitudinal Brace Assembly



SB 12/01/04

Location

Loc Qty

Loc Code

ST249

2

B 74702

62453

2

D3783-045 Manufactured No

110 Each 2.0000

1 1



Angle Brace Assembly



SB 12/01/04

Location

Loc Qty

Loc Code

ST249A

2

60371

2

B 74743

①

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, April 21, 2011 12:42:30 PM

Work Order ID: 68860

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 4/21/2011

Required Date: 5/6/2011

Start Qty: 1.00

Required Qty: 1.00

D3784-041

Manufactured No

110

Each

6.0000

1

1



Seat Support Assembly, Center

Location

Loc Qty

Loc Code

ST249A

6

61789

3

63079

3

1x

D3784-043

Manufactured No

110

Each

1.0000

1

1



Seat Support Assembly, LH

Location

Loc Qty

Loc Code

ST247

1

61790

1

B68863

SP

D3784-044

Manufactured No

110

Each

0.0000

1

1



Seat Support Assembly, RH

B77582

SP 12/01/04

MS21042L3

Purchased No

110

Each

2,441.000

9

9



Nut

Location

Loc Qty

Loc Code

ST300

2441

116391

67

116540

800

116549

774

117441

800

\_\_\_\_\_

\_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, April 21, 2011 12:42:30 PM

Work Order ID: 68860

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 4/21/2011

Required Date: 5/6/2011

Start Qty: 1.00

Required Qty: 1.00

MS2T042L4

Purchased

No

110

Each

5,333.000

2

2



Nut



m 118451 SP

Location

Loc Qty

Loc Code

ST300

5333

116188

333

116823

2000

117441

3000

AN525-10R22

Purchased

No

160

Each

72.0000

13

13



Screw



SP

Location

Loc Qty

Loc Code

ST325

72

113595

72

AN960JD10L

NAS1149D0332J

Purchased

No

160

Each

0.0000

13

13



Washer



13x

m 117087 SP

D3774-1

Manufactured

No

160

Each

2.0000

1

1



Seat Bottom, LH/RH



SP

Location

Loc Qty

Loc Code

ST256

2

62489

2

D3774-3

Manufactured

No

160

Each

2.0000

1

1



Seat Back, LH/RH



B 68866 SP 11-11-03

Location

Loc Qty

Loc Code

ST257

2

62415

2

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, April 21, 2011 12:42:31 PM

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Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 4/21/2011

Required Date: 5/6/2011

Start Qty: 1.00

Required Qty: 1.00

D3775-1

Manufactured No

160

Each

13.0000

2

2

Guard

Location

Loc Qty

Loc Code

ST250A

13

62004

5

65059

8

Manufactured No

160

Each

43.0000

3

3

D3792-1

Seat Belt Eye Bolt

Location

Loc Qty

Loc Code

ST249A

43

42020

20

55921

23

Purchased No

160

Each

2,441.000

19

19

MS21042L3

Nut

Location

Loc Qty

Loc Code

ST300

2441

116391

67

116540

800

116549

774

117441

800

Purchased No

160

Each

1,194.000

12

12

MS21042L5

Nut

Location

Loc Qty

Loc Code

ST300

1194

116105

434

116548

260

117441

500

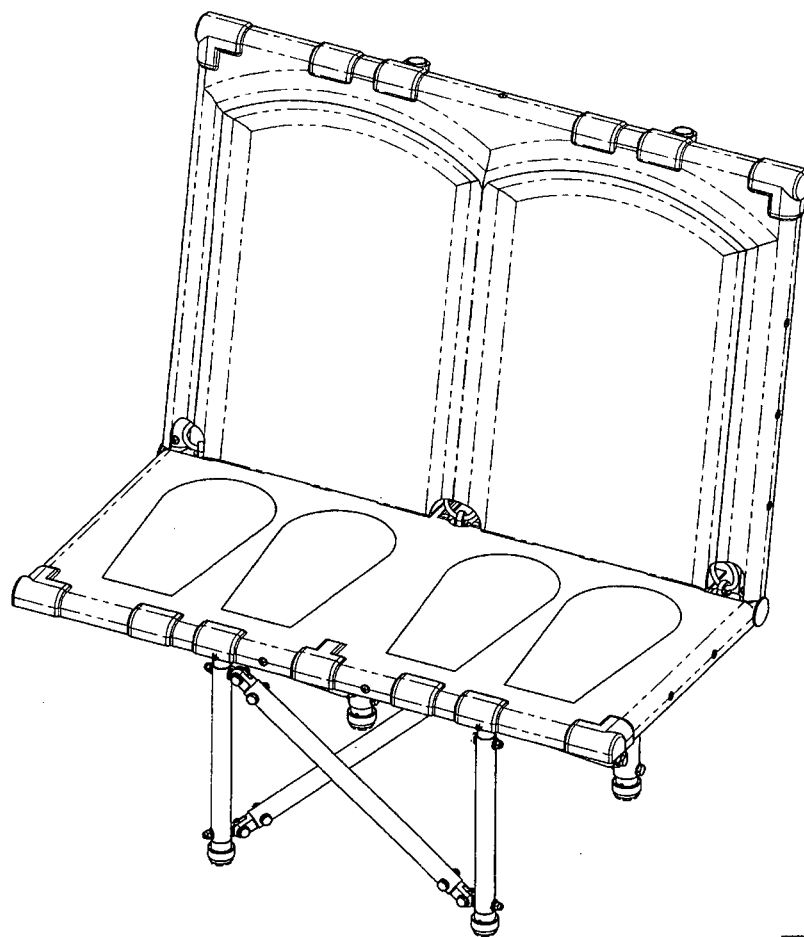
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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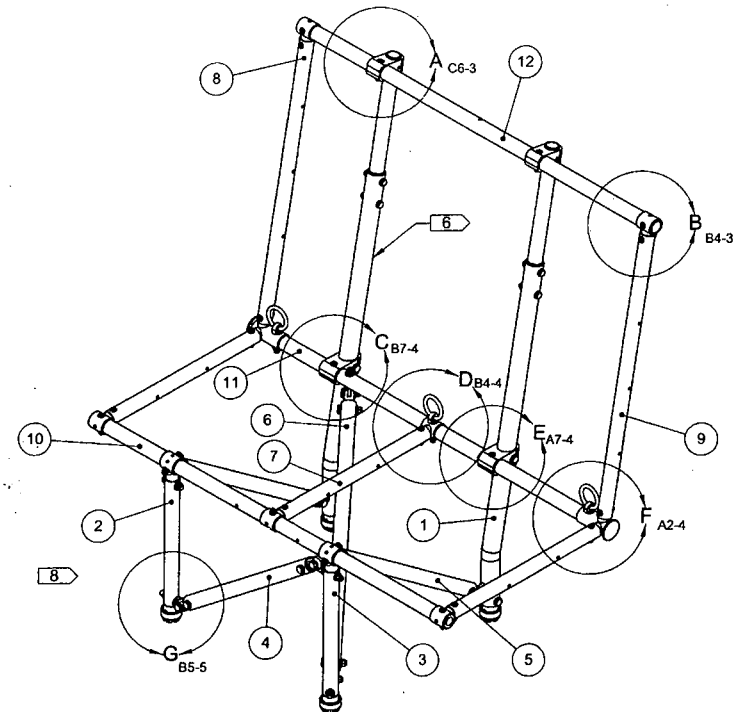
**D412-769-043 AFT FACING SEAT ASSY, LH**

C/L 11105131  
WID: 68860

RELEASED  
580709

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. D412-769-1 TITLE AFT FACING SEAT ASSY, LH SCALE NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DRAWN	HS		
CHECKED	PA		
MFG. APPR.	PA		
APPROVED	PA		
DE APPR.	PA	REV. B SHEET 1 OF 7	
DATE	08.06.25		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-044	FRONT OUTBOARD LEG ASSY, RH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-2	FRONT RAIL, RH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20



**D412-769-044 AFT FACING SEAT, RH**

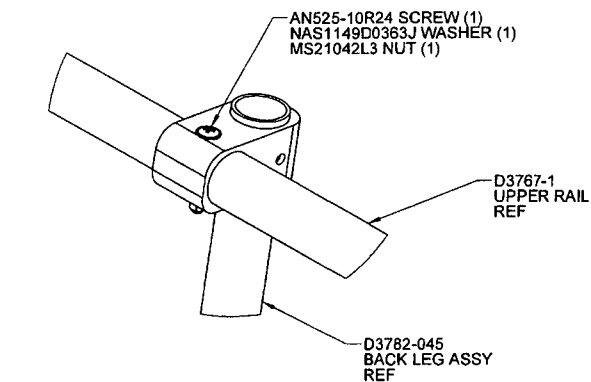
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08.07.10 11/15

**NOTES:**

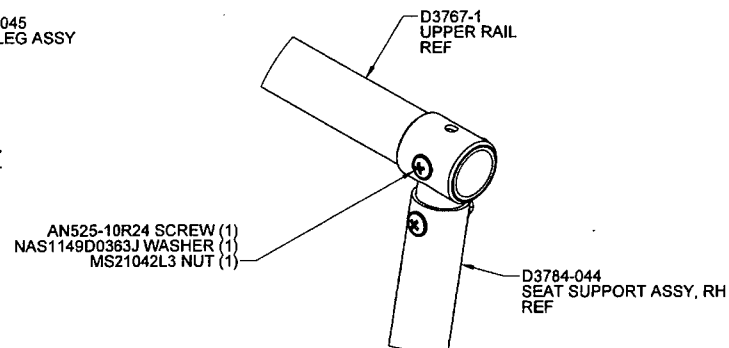
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GREY SANTEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1, -3). MASK FRONT LEGS PRIOR TO POWDER COAT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY.

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APPROVED	HS	TITLE	SCALE
DE APPR.	HS	<b>AFT FACING SEAT ASSY, RH</b>	NTS
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**DETAIL A** D2-2  
**UPPER RAIL TO BACK LEG ATTACHMENT**  
 2 PL

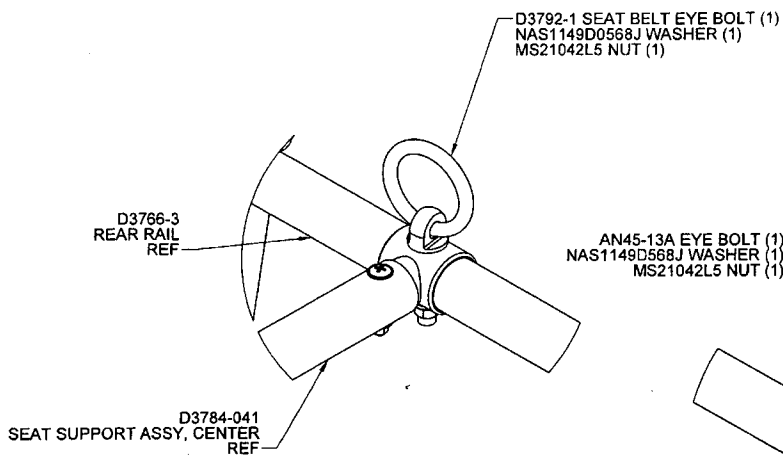


**DETAIL B** C1-2  
**SEAT SUPPORT END ATTACHMENT**  
 5 PL

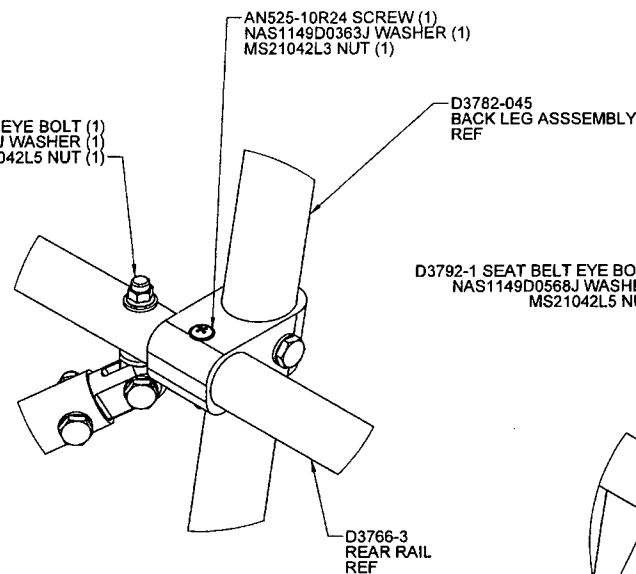
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 07.07.17

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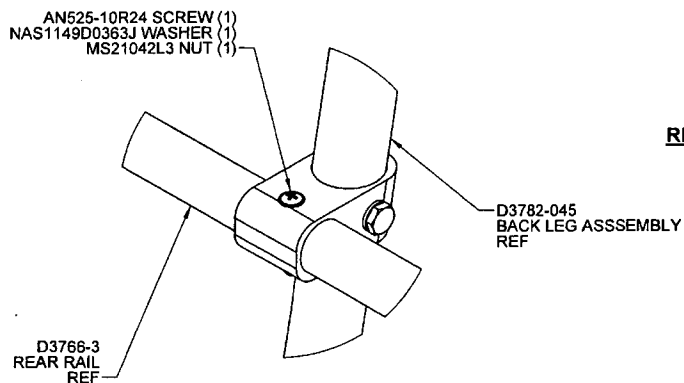
8 7 6 5 4 3 2 1



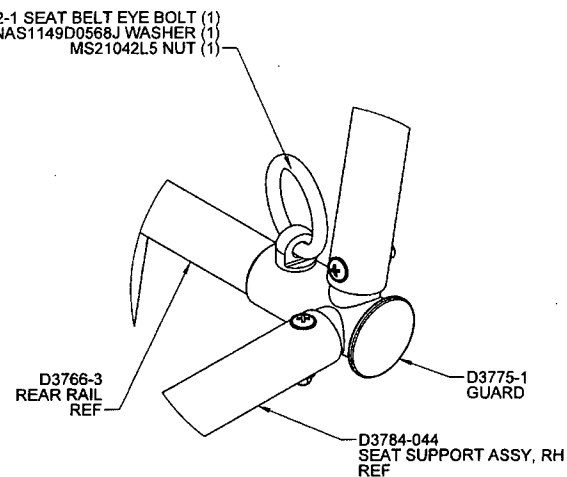
**DETAIL D C2-2**  
**SEAT SUPPORT ASSY, CENTER ATTACHMENT**



**DETAIL E C1-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**



**DETAIL C C2-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**

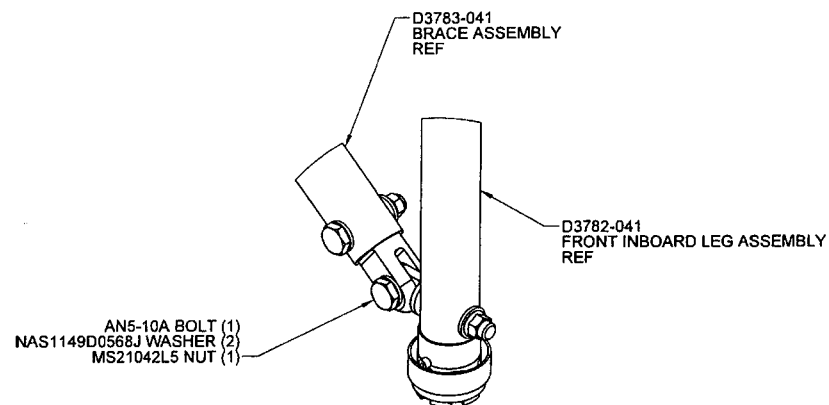


**DETAIL F B1-2**  
**SEAT SUPPORT ATTACHMENT**  
2 PL

**RELEASED**  
08.07.00/11/12

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MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 7	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>AFT FACING SEAT ASSY, LH</b>	NTS
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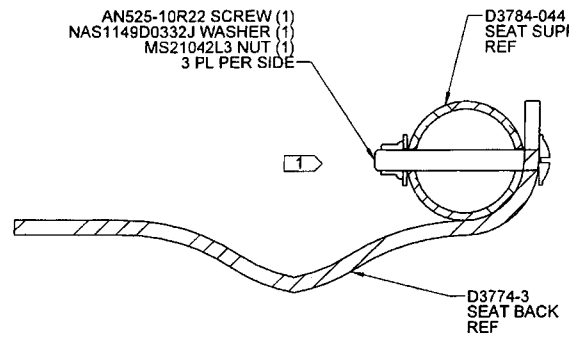
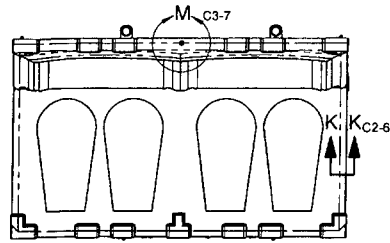


**DETAIL G<sub>B2-2</sub>**  
**BRACE ATTACHMENT**  
 6 PL

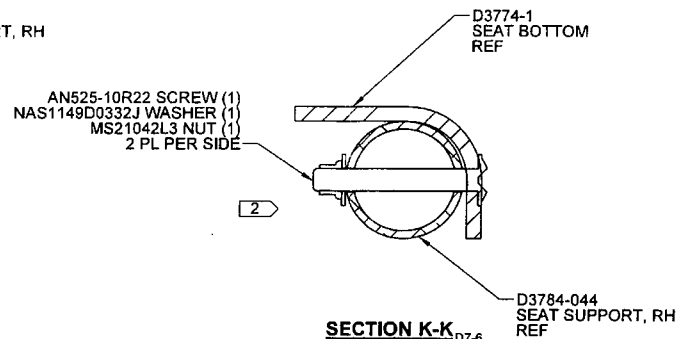
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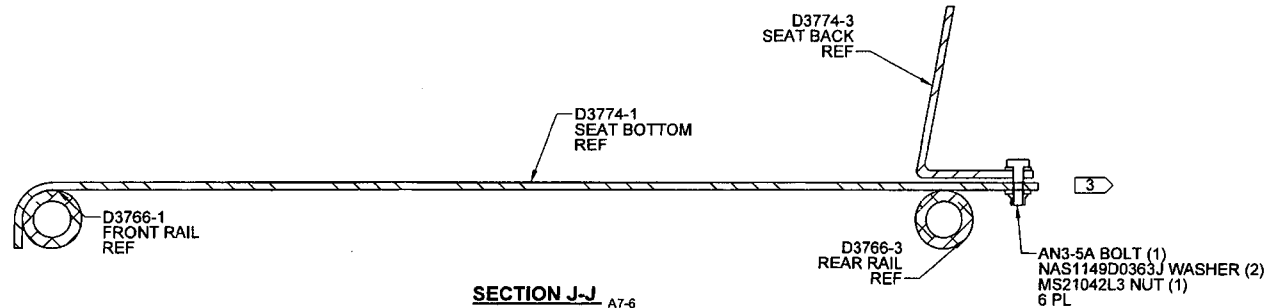
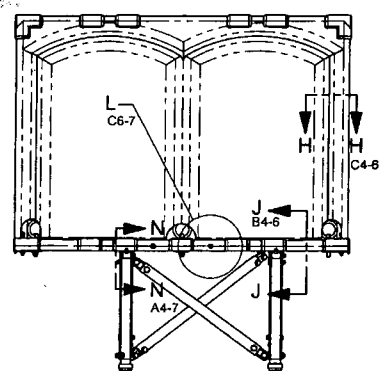
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**SECTION H-H**  
B7-6



**SECTION K-K**  
D7-6



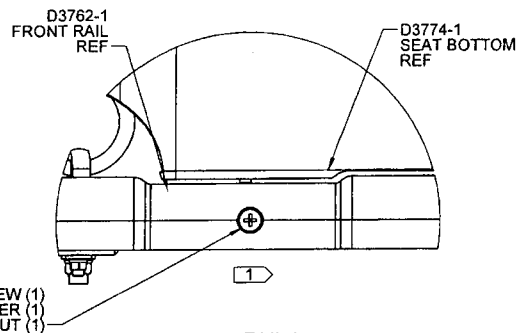
**SECTION J-J**  
A7-6

**RELEASED**  
08-07-87

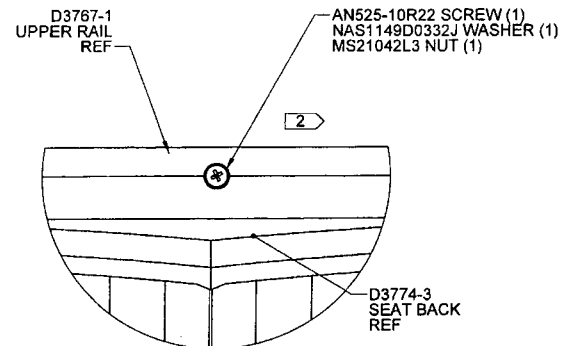
- NOTES:**
- 1) TRANSFER DRILL  $\varnothing 0.201$  FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
  - 2) TRANSFER DRILL  $\varnothing 0.201$  FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
  - 3) TRANSFER DRILL  $\varnothing 0.201$  FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

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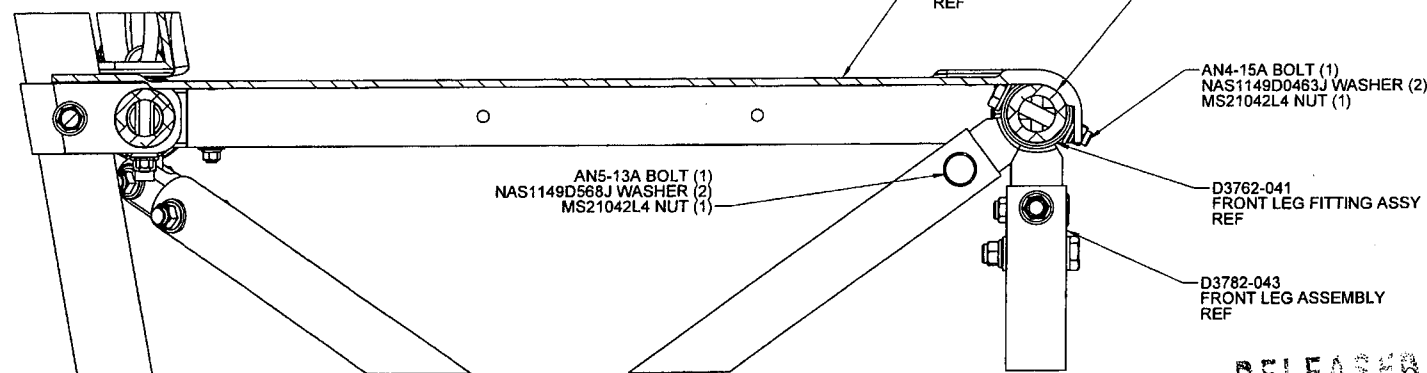
8 7 6 5 4 3 2 1



**DETAIL L A7-6**  
**SEAT BOTTOM ATTACH - FRONT DETAIL**  
2 PL





**DETAIL M D7-6**  
**SEAT BACK ATTACH - TOP DETAIL**



**SECTION N-N A8-6**  
**FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT**  
2 PL

**NOTES:**

- 1) TRANSFER DRILL  $\varnothing 0.201$  FROM FRONT RAIL (D3766-1) TO SEAT BOTTOM (D3774-1) - 2 PL
- 2) TRANSFER DRILL  $\varnothing 0.201$  FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

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